

These are general instructions on how to store and print on **Stafix®DIGITAL UV-INKJET** sheets. Please review these instructions in order to achieve the desired results.

STORAGE INSTRUCTIONS

Store inside at room temperature, from 18° to 27°C with a relative humidity level between 25% and 50%.

Let the opened **Stafix®** package acclimatize to press room temperature 24 hours prior to running. The material should be kept at press room temperature. Humidity and dust should be avoided to prevent **Stafix®** from losing its static charge.

INK USAGE

Use as little ink as possible. Heavy deposits of ink should be avoided to maintain the film's ability to adhere. Total ink coverage should not exceed 240% in the color build, use under color removal to decrease the total area coverage.

ON PRESS

Stafix®DIGITAL UV-INKJET sheets are glued on to the cardboard backer by a glue line on each long side. Do not cut the glue line before printing.

It is recommended to set the UV lamp intensity to lower settings for optimal results. Too high heat settings may deform the film and reduce the static charge.

The Head Media Distance recommended is approx 2mm. The film can be bidirectionally printed. For printing on the clear film for window applications it is recommended to print reverse image (mirror) so the film adheres with the unprinted side to the window.



Coatings

Do not use varnish or aqueous coatings! Coatings will eliminate the static load.

POST-PRESS

Stafix® can be die-cut and kiss-cut. Please avoid long thin shapes as they might curl away from the surface. Avoid sharp corners because they might cause the film to tear. Scoring, perforating and direct mail inserting is also possible. **Do not cut the glue lines to allow for auto-feeding.**

Please protect the products from humidity when sending the finished goods to your client. Normal indoor humidity and temperature do not affect the use of **Stafix®**

Stafix Ltd will not accept any claims or warranty on material that has not been handled according to these instructions.